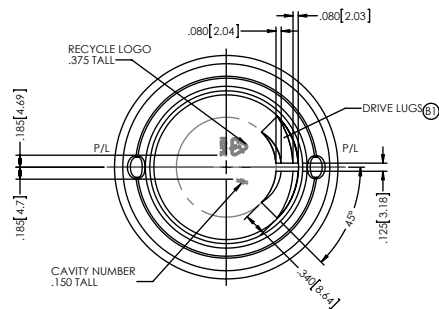
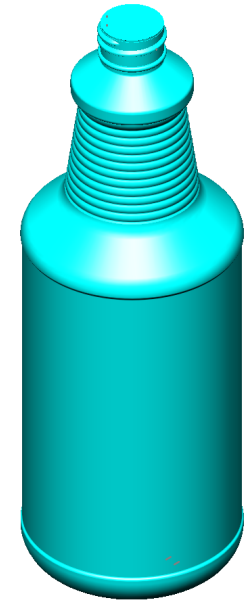
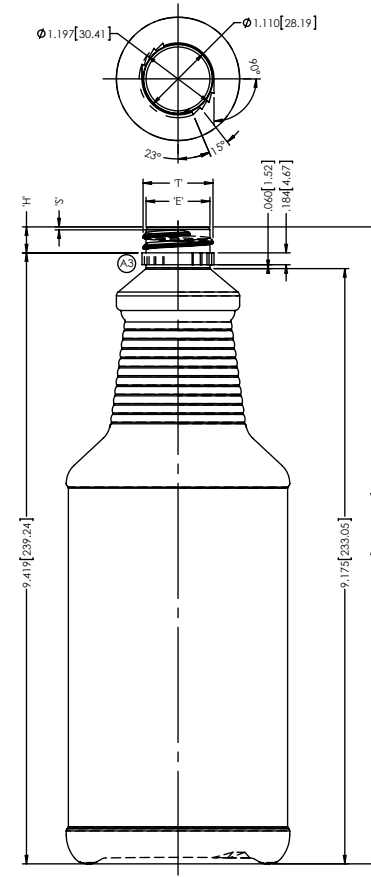
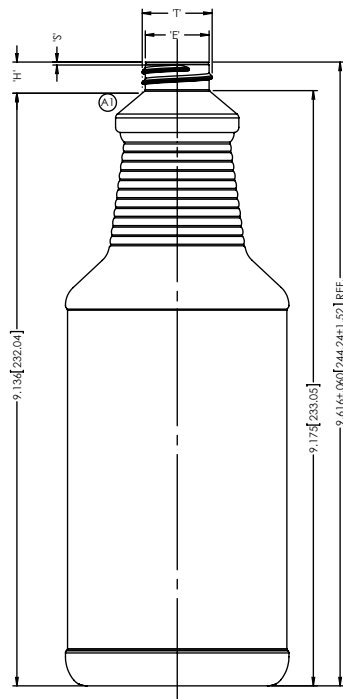
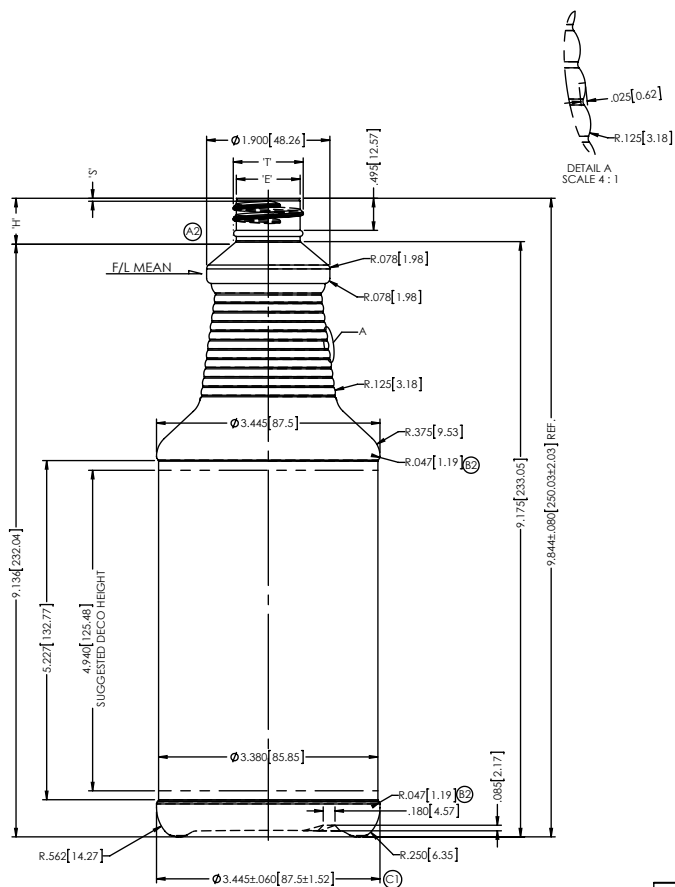




| NECK FINISH: M28-SP400(SPECIAL TH)  |              |              |              |   |   | GRAM WT. 51.0g ± 2.5 |                           |
|-------------------------------------|--------------|--------------|--------------|---|---|----------------------|---------------------------|
| T                                   | E            | H            | S            | L | W |                      |                           |
| 1.078 ± 0.10                        | 0.984 ± 0.10 | 0.480 ± 0.15 | 0.046 ± 0.15 |   |   |                      |                           |
| 27.38 ± 0.25                        | 24.99 ± 0.25 | 12.19 ± 0.38 | 1.17 ± 0.38  |   |   |                      |                           |
| HELIUM <: 2° 57'                    |              |              |              |   |   | T.P.I.: 6            | CUTT. DIA.: 0.500 [12.70] |
| OVERFLOW CAPACITY BEFORE DECORATING |              |              |              |   |   | 999.00ml ± 15 (C2)   |                           |

| NECK FINISH: M28-400 WITH RATCHET   |              |              |              |   |   | GRAM WT. 51.0g ± 2.5 |                           |
|-------------------------------------|--------------|--------------|--------------|---|---|----------------------|---------------------------|
| T                                   | E            | H            | S            | L | W |                      |                           |
| 1.078 ± 0.10                        | 0.984 ± 0.10 | 0.400 ± 0.15 | 0.046 ± 0.15 |   |   |                      |                           |
| 27.38 ± 0.25                        | 24.99 ± 0.25 | 10.16 ± 0.38 | 1.17 ± 0.38  |   |   |                      |                           |
| HELIUM <: 2° 57'                    |              |              |              |   |   | T.P.I.: 6            | CUTT. DIA.: 0.500 [12.70] |
| OVERFLOW CAPACITY BEFORE DECORATING |              |              |              |   |   | 1002.00ml ± 15 (C2)  |                           |

|                           |              |                               |              |             |       |
|---------------------------|--------------|-------------------------------|--------------|-------------|-------|
| C2                        | CML          | O/F CAPACITIES UPDATED        | 19MAR/15     |             |       |
| C1                        | CML          | O.D DIM WAS 3.410" NOW 3.445" | 19MAR/15     |             |       |
| B2                        | CML          | DIMS ADDED                    | 15MAR/15     |             |       |
| B1                        | CML          | DRIVE LUGS LOCATION CHANGED.  | 15MAR/15     |             |       |
| A3                        | CML          | M28SP400 RATCHET NECK UPDATED | 10MAR/15     |             |       |
| A2                        | CML          | M28SP410 NECK BEAD UPDATED    | 10MAR/15     |             |       |
| A1                        | CML          | NECK PLATFORM REMOVED         | 10MAR/15     |             |       |
| NO.                       | REV.         | BY                            | DESCRIPTION  | DATE        |       |
| NECK FINISH: M28-SP410    |              |                               | GRAM WT.     | 51.0g ± 2.5 |       |
| T                         | E            | H                             | S            | L           | W     |
| 1.078 ± 0.10              | 0.984 ± 0.10 | 0.708 ± 0.15                  | 0.046 ± 0.15 | X.XXX MIN.  | _____ |
| 27.38 ± 0.25              | 24.99 ± 0.25 | 17.98 ± 0.38                  | 1.17 ± 0.38  | XX.XX MIN.  | _____ |
| HELIUM <: 2° 57'          |              |                               |              |             |       |
| T.P.I.: 6                 |              |                               |              |             |       |
| CUTT. DIA.: 0.500 [12.70] |              |                               |              |             |       |

**TEMPORARY DRAWING**  
THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.  
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO  
FINAL PRODUCTION QUALIFICATIONS.

DRAWING CHECKED  
SPECIFICALLY FOR:  
NECK FINISH .....  
WEIGHT .....  
CAPACITY .....  
MATERIAL .....  
SPECIAL REQUESTS .....  
PRODUCT DESIGN TO BE  
APPROVED BEFORE MOLD  
CAVITIES ARE MACHINED.  
APPROVED BY .....  
DATE .....

|                                                                                          |  |                     |
|------------------------------------------------------------------------------------------|--|---------------------|
| CAPACITY TO FILL LEVEL BEFORE DECORATING                                                 |  | 975.00ml ± 15       |
| CAPACITY TO FILL LEVEL AFTER DECORATING                                                  |  |                     |
| OVERFLOW CAPACITY BEFORE DECORATING                                                      |  | 1002.00ml ± 15 (C2) |
| OVERFLOW CAPACITY AFTER DECORATING                                                       |  |                     |
| <b>McKernan</b><br><b>PACKAGING CLEARING HOUSE®</b><br><b>QUALITY DISCOUNT PACKAGING</b> |  |                     |
| DRAWN BY: CML                                                                            |  | 32oz. HDPE DECANTER |
| SCALE: 1:1 DATE: MAR4/15                                                                 |  | DRAWING NO.         |
| BOTTLE MAT'L: HDPE                                                                       |  | EP-32915            |
| CAD NAME:                                                                                |  |                     |

This drawing subject to  
standard industry tolerances  
S.P.